

PASSINGEN

Maatverschillen van de nominale middellijn in microns μ

NOMINALE MIDDELLIJN IN mm	Zeer nauwkeurig werk							Nauwkeurig werk									Gewoon werk									Ruw werk									
	Gat	As						Gat	As						Gat	As						Gat	As												
		zuiver lopend	glijdende passing	schuif passing	klam passing	druk passing	l pers passing		ruime passing	ruim lopend	lopende passing	zuiver lopend	glijdende passing	schuif passing		klam passing	druk passing	l pers passing	pers passing	ruime passing	ruim lopend		lopende passing	zuiver lopend	glijdende passing	schuif passing	klam passing	druk passing	l pers passing	zuur ruime passing	ruime passing	glijdende passing			
	H 6	g 5	h 5	j 5	k 5	m 5	n 5	H 7	d 9	e 8	f 7	g 6	h 6	j 6	k 6	m 6	n 6	p 6	H 8	d 10	e 9	f 8	h 8	h 7	j 7	k 7	m 7	n 7	H 11	a 11	b 11	c 11	d 11	h 11	
> 1 - 3	goedkeur	0	-2	0	+2	+4	+6	+8	0	-20	-14	-6	-2	0	+4	+6	+8	+10	+12	0	-20	-14	-6	0	0	+6	+10	+12	+14	0	-270	-140	-60	-20	0
	afkeur	+6	-6	-4	-2	0	+2	+4	+10	-45	-28	-16	-8	-6	-2	0	+2	+4	+6	+14	-60	-39	-20	-14	-10	-4	0	+2	+4	+60	-330	-200	-120	-80	-60
> 3 - 6	goedkeur	0	-4	0	+4	+5	+9	+13	0	-30	-20	-10	-4	0	+6	+9	+12	+16	+20	0	-30	-20	-10	0	0	+8	+13	+18	+20	0	-270	-140	-70	-30	0
	afkeur	+8	-9	-5	-1	+1	+4	+8	+12	-60	-38	-22	-12	-6	-2	+1	+4	+8	+12	+18	-78	-50	-28	-18	-12	-4	+1	+4	+8	+75	-345	-215	-145	-105	-75
> 6 - 10	goedkeur	0	-5	0	+4	+7	+12	+16	0	-40	-25	-13	-5	0	+7	+10	+15	+19	+24	0	-40	-25	-13	0	0	+10	+16	+21	+25	0	-280	-150	-80	-40	0
	afkeur	+9	-11	-6	-2	+1	+6	+10	+15	-76	-47	-28	-14	-9	-2	+1	+6	+10	+15	+22	-98	-61	-35	-22	-15	-5	+1	+6	+10	+90	-370	-240	-170	-130	-90
> 10 - 18	goedkeur	0	-6	0	+5	+9	+15	+20	0	-50	-32	-16	-6	0	+8	+12	+18	+23	+29	0	-50	-32	-16	0	0	+12	+19	+25	+30	0	-290	-150	-95	-50	0
	afkeur	+11	-14	-8	-3	+1	+7	+12	+18	-93	-59	-34	-17	-11	-3	+1	+7	+12	+18	+27	-120	-75	-43	-27	-18	-6	+1	+7	+12	+110	-400	-260	-205	-160	-110
> 18 - 30	goedkeur	0	-7	0	+5	+11	+17	+24	0	-65	-40	-20	-7	0	+9	+15	+21	+28	+35	0	-65	-40	-20	0	0	+13	+23	+29	+36	0	-300	-160	-110	-65	0
	afkeur	+13	-16	-9	-4	+2	+8	+15	+21	-117	-73	-41	-20	-13	-4	+2	+8	+15	+22	+33	-149	-92	-53	-33	-21	-8	+2	+8	+15	+130	-430	-290	-240	-195	-130
> 30 - 50	goedkeur	0	-9	0	+6	+13	+20	+28	0	-80	-50	-25	-9	0	+11	+18	+25	+33	+42	0	-80	-50	-25	0	0	+15	+27	+34	+42	0	-310	-170	-120	-80	0
	afkeur	+16	-20	-11	-5	+2	+9	+17	+25	-142	-89	-50	-25	-16	-5	+2	+9	+17	+26	+39	-180	-112	-64	-39	-25	-10	+2	+9	+17	+160	-480	-340	-290	-240	-160
> 50 - 80	goedkeur	0	-10	0	+6	+15	+24	+33	0	-100	-60	-30	-10	0	+12	+21	+30	+39	+51	0	-100	-60	-30	0	0	+18	+32	+41	+50	0	-340	-190	-140	-100	0
	afkeur	+19	-23	-13	-7	+2	+11	+20	+30	-174	-105	-60	-29	-19	-7	+2	+11	+20	+32	+46	-220	-134	-76	-46	-30	-12	+2	+11	+20	+190	-550	-390	-340	-290	-190
> 80 - 120	goedkeur	0	-12	0	+6	+18	+28	+38	0	-120	-72	-36	-12	0	+13	+25	+35	+45	+59	0	-120	-72	-36	0	0	+20	+38	+48	+58	0	-380	-220	-170	-120	0
	afkeur	+22	-27	-15	-9	+3	+13	+23	+35	-207	-128	-71	-34	-22	-9	+3	+13	+23	+37	+54	-260	-159	-90	-54	-35	-15	+3	+13	+23	+220	-630	-460	-400	-340	-220
> 120 - 180	goedkeur	0	-14	0	+7	+21	+33	+45	0	-145	-85	-43	-14	0	+14	+28	+40	+52	+68	0	-145	-85	-43	0	0	+22	+43	+55	+67	0	-460	-260	-200	-145	0
	afkeur	+25	-32	-18	-11	+3	+15	+27	+40	-245	-148	-83	-39	-25	-11	+3	+15	+27	+43	+63	-305	-185	-106	-63	-40	-18	+3	+15	+27	+250	-830	-560	-480	-395	-250
> 180 - 250	goedkeur	0	-15	0	+7	+24	+37	+51	0	-170	-100	-50	-15	0	+16	+33	+46	+60	+79	0	-170	-100	-50	0	0	+25	+50	+63	+77	0	-660	-340	-240	-170	0
	afkeur	+29	-35	-20	-13	+4	+17	+31	+46	-285	-172	-96	-44	-29	-13	+4	+17	+31	+50	+72	-355	-215	-122	-72	-46	-21	+4	+17	+31	+290	-1110	-710	-570	-460	-290
> 250 - 315	goedkeur	0	-17	0	+7	+27	+43	+57	0	-190	-110	-56	-17	0	+16	+36	+52	+66	+88	0	-190	-110	-56	0	0	+26	+56	+72	+86	0	-920	-380	-300	-190	0
	afkeur	+32	-40	-23	-16	+4	+20	+34	+52	-320	-191	-108	-49	-32	-16	+4	+20	+34	+56	+81	-400	-240	-137	-81	-52	-26	+4	+20	+34	+320	-1370	-860	-550	-510	-320
> 315 - 400	goedkeur	0	-18	0	+7	+29	+46	+62	0	-210	-125	-62	-18	0	+18	+40	+57	+73	+98	0	-210	-125	-62	0	0	+29	+61	+78	+94	0	-1200	-600	-360	-210	0
	afkeur	+36	-43	-25	-18	+4	+21	+37	+57	-350	-214	-119	-54	-36	-18	+4	+21	+37	+62	+89	-440	-265	-151	-89	-57	-28	+4	+21	+37	+360	-1710	-1040	-760	-570	-360
> 400 - 500	goedkeur	0	-20	0	+7	+32	+50	+67	0	-230	-135	-68	-20	0	+20	+45	+63	+80	+108	0	-230	-135	-68	0	0	+31	+68	+86	+103	0	-1500	-760	-440	-230	0
	afkeur	+40	-47	-27	-20	+5	+23	+40	+63	-385	-232	-131	-60	-40	-20	+4	+23	+40	+68	+97	-480	-290	-165	-97	-63	-32	+5	+23	+40	+400	-2060	-1240	-880	-630	-400

Maatverschillen van de nominale middellijn in microns μ

NOMINALE MIDDELLIJN IN mm	Zeer nauwkeurig werk							Nauwkeurig werk									Gewoon werk					Gewoon werk					Ruw werk								
	As	Gat						As	Gat						As	Gat					As	Gat													
		zuiver lopend	glijdende passing	schuif passing	klam passing	druk passing	l pers passing		ruime passing	ruim lopend	lopende passing	zuiver lopend	glijdende passing	schuif passing		klam passing	druk passing	l pers passing	pers passing	ruime passing		ruim lopend	lopende passing	zuiver lopend	glijdende passing	schuif passing	klam passing	druk passing	l pers passing	zuur ruime passing	ruime passing	glijdende passing			
	h 5	G 6	H 6	J 6	K 6	M 6	N 6	h 6	D 9	E 8	F 7	G 7	H 7	J 7	K 7	M 7	N 7	P 7	h 7	H 8	J 8	K 8	M 8	N 8	h 8	D 10	E 9	F 8	h 11	A 11	B 11	C 11	D 11	H 11	
> 1 - 3	afkeur	-4	+8	+6	+2	0	-2	-4	-6	+45	+28	+16	+12	+10	+4	0	-2	-4	-6	-10	+14	+6	0	-2	-4	-14	+60	+39	+20	-60	+330	+200	+120	+80	+60
	goedkeur	0	+2	0	-4	-6	-8	-10	0	+20	+14	+6	+2	0	-6	-10	-12	-14	-16	0	0	-8	-14	-16	-18	0	+20	+14	+6	0	+270	+140	+60	+20	0
> 3 - 6	afkeur	-5	+12	+8	+5	+2	-1	-5	-8	+60	+38	+22	+16	+12	+6	+3	0	-4	-8	-12	+18	+10	+5	+2	-2	-18	+78	+50	+28	-75	+345	+215	+145	+105	+75
	goedkeur	0	+4	0	-3	-6	-9	-13	0	+30	+20	+10	+4	0	-6	-9	-12	-16	-20	0	0	-8	-13	-16	-20	0	+30	+20	+10	0	+270	+140	+70	+30	0
> 6 - 10	afkeur	-6	+14	+9	+5	+2	-3	-7	-9	+76	+47	+28	+20	+15	+8	+5	0	-4	-9	-15	+22	+12	+6	+1	-3	-22	+98	+61	+35	-90	+370	+240	+170	+130	+90
	goedkeur	0	+5	0	-4	-7	-12	-16	0	+40	+25	+13	+5	0	-7	-10	-15	-19	-24	0	0	-10	-16	-21	-25	0	+40	+25	+13	0	+280	+150	+80	+40	0
> 10 - 18	afkeur	-8	+17	+11	+6	+2	-4	-9	-11	+93	+59	+34	+24	+18	+10	+6	0	-5	-11	-18	+27	+15	+8	+2	-3	-27	+120	+75	+43	-110	+400	+260	+205	+160	+110
	goedkeur	0	+6	0	-5	-9	-15	-20	0	+50	+32	+16	+6	0	-8	-12	-18	-23	-29	0	0	-12	-19	-25	-30	0	+50	+32	+16	0	+290	+150	+95	+50	0
> 18 - 30	afkeur	-9	+20	+13	+8	+2	-4	-11	-13	+117	+73	+41	+28	+21	+12	+6	0	-7	-14	-21	+33	+20	+10	+4	-3	-33	+149	+92	+53	-130	+430	+290	+240	+195	+130
	goedkeur	0	+7	0	-5	-11	-17	-24	0	+65	+40	+20	+7	0	-9	-15	-21	-28	-35	0	0	-13	-23	-29	-36	0	+65	+40	+20	0	+300	+160	+110	+65	0
> 30 - 50	afkeur	-11	+25	+16	+10	+3	-4	-12	-16	+142	+89	+50	+34	+25	+14	+7	0	-8	-17																