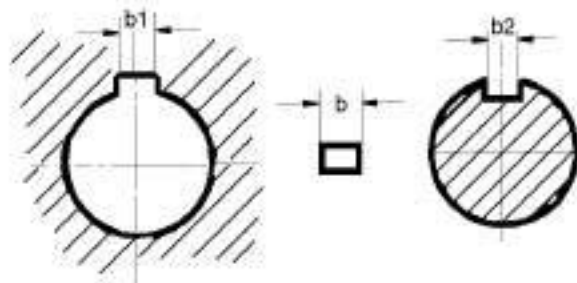


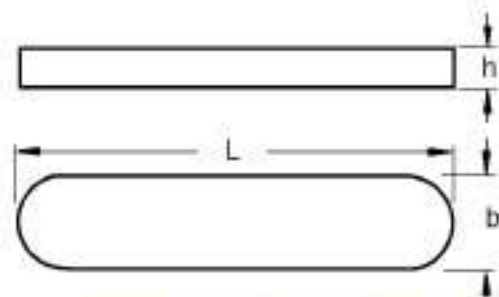
6885-3

# CLAVETTES TOLERANCES MOYEU-CLAVETTES TOLERANTIES NAVEN-SPIEEN

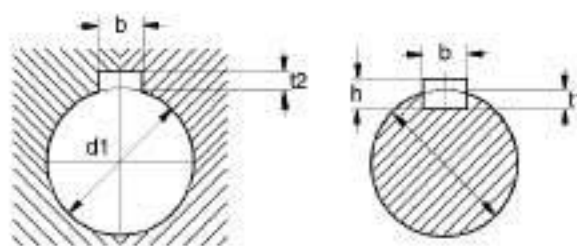
b	h9	b2/N9	b1/C11	b1/H7	b1-b2/P9
2-3	0 / -25	-4 / -29	+120 / +80	+10 / 0	-8 / -31
4-5-6	0 / -30	0 / -30	+145 / +70	+12 / 0	-12 / -42
8-10	0 / -36	0 / -36	+170 / +80	+15 / 0	-15 / -51
12-14-16-18	0 / -43	0 / -43	+205 / +95	+18 / 0	-18 / -61
20-22-25-28	0 / -52	0 / -52	+240 / +110	+21 / 0	-22 / -74
32-36-40-45	0 / -62	0 / -62	+280 / +120	+25 / 0	-26 / -88



MORTAISAGE CONSEILLE ARBRE/MOYEU



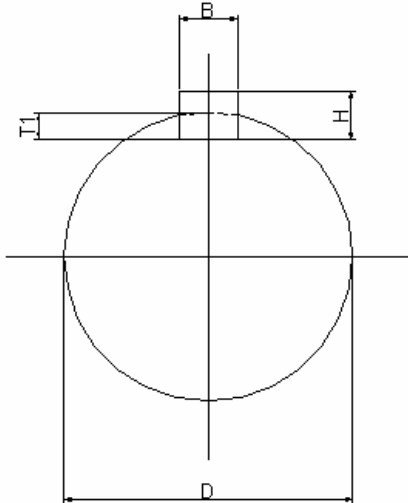
AANBEVOLEN INKEPING AS/NAAF



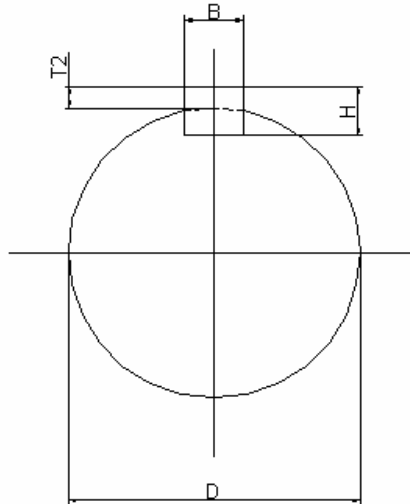
b	4	5	6	8	10	12	14	16	18	20	22	25	28	32	36	40
h	4	5	6	7	8	8	9	10	11	12	14	14	16	18	20	22
d1 mini	10	12	17	22	30	38	44	50	58	65	75	85	95	110	130	150
d1 maxi	12	17	22	30	38	44	50	58	65	75	85	95	110	130	150	170
t1	3	3,8	4,4	5,4	6	6	6,5	7,5	8	8	10	10	11	13	13,7	14
t2	1,1	1,3	1,7	1,7	2,1	2,1	2,6	2,6	3,1	4,1	4,1	4,1	5,1	5,2	6,5	8,2

# Spiebaan tabel volgens DIN 6885

As



Boring



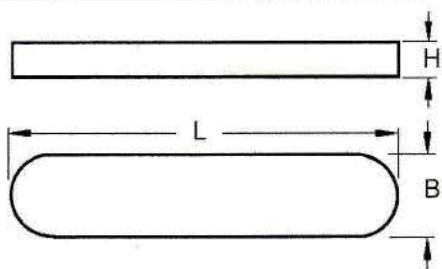
Asdiameter D		Spie_afmeting B x H	Spiebaan_afmeting in as T1		Spiebaan_afmeting in boring T2	
van	t/m		Diepte	Tolerantie	Diepte	Tolerantie
			Zware passing P9 lichte passing N9		Zware passing N9 lichte passing J9	
6	8	2 x 2	1,2	+ 0,1 0	1,0	+ 0,1 0
8	10	3 x 3	1,8		1,4	
10	12	4 x 4	2,5		1,8	
12	17	5 x 5	3,0		2,3	
17	22	6 x 6	3,5		2,8	
22	30	8 x 7	4,0	+ 0,2 0	3,3	+ 0,2 0
30	38	10 x 8	5,0		3,3	
38	44	12 x 8	5,0		3,3	
44	50	14 x 9	5,5		3,8	
50	58	16 x 10	6,0		4,3	
58	65	18 x 11	7,0		4,4	
65	75	20 x 12	7,5		4,9	
75	85	22 x 14	9,0		5,4	
85	95	25 x 14	9,0		5,4	
95	110	28 x 16	10,0		6,4	
110	130	32 x 18	11,0	7,4	+ 0,3 0	
130	150	36 x 20	12,0	8,4		
150	170	40 x 22	13,0	9,4		
170	200	45 x 25	15,0	10,4		
200	230	50 x 28	17,0	11,4		
230	260	56 x 32	20,0	12,4		
260	290	63 x 32	20,0	12,4		
290	330	70 x 36	22,0	14,4		
330	380	80 x 40	25,0	15,4		
380	440	90 x 45	28,0	17,4		
440	500	100 x 50	31,0	19,5		



DIN 6885A

CLAVETTES DIN 6885A  
SPIEEN DIN 6885A

B	2	3	4	5	5	6	6	8	8	10	10	12	12	14	14	16	16	18	18	20	20	22	22	25	25	28	28	32	32	36		
H	2	3	4	3	5	4	6	5	7	6	8	6	8	6	9	7	10	7	11	8	12	9	14	9	14	10	16	11	18	12		
6	X	X	X																													
8	X	X	X																													
10	X	X	X	X	X	X	X	X	X																							
12	X	X	X	X	X	X	X	X	X	X																						
14	X	X	X	X	X	X	X	X	X	X	X																					
15	X	X	X	X	X	X	X	X	X	X	X	X																				
16	X	X	X	X	X	X	X	X	X	X	X	X																				
18	X	X	X	X	X	X	X	X	X	X	X	X	X																			
20	X	X	X	X	X	X	X	X	X	X	X	X	X	X																		
22	X	X	X	X	X	X	X	X	X	X	X	X	X	X																		
25	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X																	
28	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X																
30	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X															
32	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X														
35	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X														
36	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X													
40			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X													
45			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X											
50			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X										
55			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X									
56			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X								
60			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X							
63			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X						
65			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
70					X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
75					X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
80					X		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
85							X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
90							X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
95								X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
100								X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
110								X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
120									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
125								X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
130									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
140									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
150									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
160									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
170										X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
180									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
200									X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
220										X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
250											X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
280												X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
300													X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
320														X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
360															X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
400																X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	



CODE 6885A C45K = 135  
 CODE 6885A 1.4571 = 141  
 exemple de code : 6885A 8 x 7 x 50-C45K = 1350807050  
 exemple de commande : 6885A 8 x 7 x 50 - C45K

CODE : 6885A C45K = 135  
 CODE : 6885A 1.4571 = 141  
 voorbeeld code : 6885A 8 x 7x 50-C45K = 1350807050  
 voorbeeld bestelling : 6885A 8 x 7 x 50 - C45K

B	36	40	40	45	45	50	50
H	20	14	22	16	25	18	28
95	X						
100	X						
110	X	X	X				
120	X	X	X	X	X		
125	X	X	X	X	X		
130	X	X	X	X	X		
140	X	X	X	X	X		X
150	X	X	X	X	X		
160	X	X	X	X	X		X
170	X	X	X	X	X		
180	X	X	X	X	X		X
200	X	X	X	X	X		X
220	X		X	X	X		X
250	X	X	X	X	X		X
280	X	X	X	X	X		X
300	X		X		X		X
320	X	X	X	X	X		X
360	X		X	X	X		X
400	X	X	X	X	X		X